







For more than 35 years Willbanks Metals has been known as one of the most diverse service centers in the Southern United States. Willbanks offers a wide range of products and services which serve as a one-stop shop for steel consumers.

Our Services include:

### Flat Roll Distribution

Our 96" cut-to-length line enables Willbanks to maintain a large stock of metal for flat roll distribution.

### Mill Plate Distribution

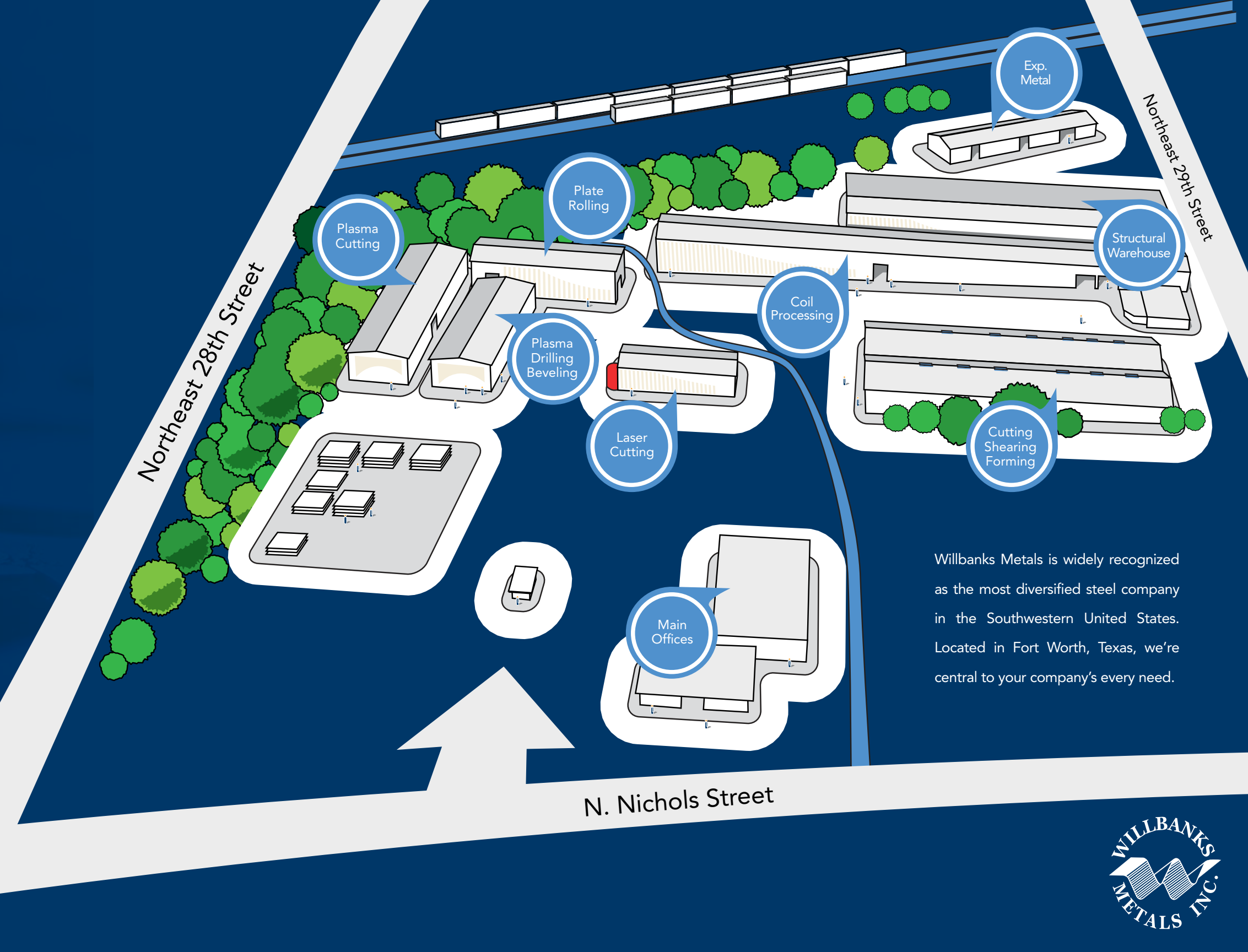
Willbanks prides itself on its mill plate distribution capabilities, maintaining a variety of sizes of mill plate.

### Structural Warehouse

We have a 30,000 square foot structural warehouse which stores a very wide range of metal shapes and sizes.

### Value-Added Fabrication

We offer such services as Laser & Plasma Cutting, Rolling, Forming, Shearing, Punching/Drilling, Flame Cutting, and Sawing just to name a few.



Willbanks Metals is widely recognized as the most diversified steel company in the Southwestern United States. Located in Fort Worth, Texas, we're central to your company's every need.







# Decoiling all the Rules.

In 1978, Willbanks Metals placed one of the first and biggest cut-to-length lines in the Southwest United States. It is capable of handling coils up to 60,000 pounds, 96½" wide and a gauge range of .065 gauge to .5".

## Decoil/Flat Roll Distribution

We can cut blanks that vary in length from 4' to 54'. Our 24,000 square foot warehouse stocks a massive volume of smooth and floor plate steel coils.

### Sheet & Plate

	48"	Width of Plate			
		60"	72"	84"	96"
16 GA	•	•			
14 GA	•*	•*	•		
12 GA	•*	•*	•		
11 GA	•*	•*	•		
10 GA	•*	•*	•	•	•
3/16"	•*	•*	•	•	•
1/4"	•*	•*	•	•	•
5/16"	•*	•*	•	•	•
3/8"	•*	•*	•	•	•
1/2"	•	•	•	•	•

Grades available: CQ, A569, A1011, A36, SA36, Grade 50, A572-65, A871-65

### Floor Plate

	48"	Width of Plate		
		60"	72"	96"
14 GA	•	•		
11 GA	•	•	•	
3/16"	•	•	•	•
1/4"	•	•	•	•
3/8"	•	•	•	
1/2"	•			

Grades available: CQ, A786

\*Also available in P & O



# What's on our Plate.

Long to short, thick to thin, at Willbanks Metals we have a huge selection of various mill plates ready to go.

## Mill Plate Distribution

Willbanks Metals stocks a variety of sizes of mill plate and all sizes can be cut to customer specifications. Custom order any length or width from our mill.

### A36

Gauge	Width	Length	Gauge	Width	Length
3/16"	96	240/480	1-1/2"	96	240
1/4"	96	240/480	2"	96	240
3/8"	96	240/480	2-1/2"	96	240
1/2"	96	240/480	3/16"	120	240/480
5/8"	96	240/480	1/4"	120	240/480
3/4"	96	240/480	3/8"	120	240/480
1"	96	240	1/2"	120	240/480
1-1/8"	96	240	5/8"	120	240/480
1-1/4"	96	240			

### A572-50 (stock up to 3.5)

Gauge	Width	Length
3/16"	96	240
1/4"	96	240
5/16"	96	240
3/8"	96	240
1/2"	96	240
5/8"	96	240
3/4"	96	240
1"	96	240
1-1/4" to 4"	96	240

(in 1/4" increments)

### AR 235/400

Gauge	Width	Length
3/16"	96	240/288
1/4"	96	240/288
3/8"	96	240/288
1/2"	96	240/288
5/8"	96	240/288
3/4"	96	240/288
1"	96	240/288

### A514 GR-B(T-1)

Gauge	Width	Length
1/4"	96	240
3/8"	96	240
1/2"	96	240
3/4"	96	240
1"	96	240

### A516-70 (As Rolled)

Gauge	Width	Length
1/4"	96	240/480
3/8"	96	240/480
1/2"	96	240/480
5/8"	96	240/480
3/4"	96	240/480





## SERVICES WE OFFER

### Plate Processor

Our newest addition to WMI (pictured) gives us ability to plasma cut/oxy cut/drill/bevel/counter sink/tap/counter bore all in one set up. This machine offers the most efficient way of completing parts that need multiple processes. The Farley XRP Fabricator is the first of its kind in the world.

#### Machine Specs:

- Table size: 18' x 60'
- 260 amp plasma
- 45 deg bevel
- Drill up to 2-5/8" wide hole
- Face milling available
- Cuts up to 5" plate

### Plasma Cutting

Our Fineline Plasma Torches provides precise and clean high-definition plasma cuts in metal up to 2" thick.

#### Machine Specs:

- 200 amp power rating
- 12' x 44' cutting surface
- Cuts up to 2" plate

### Laser Cutting

One of our newest additions in our extensive line of equipment is a Bystronic 4025 Laser.

Our 98" x 252" table makes it one of the largest in the Southwest.

#### Machine Specs:

- 4400 watt resonator
- 98" x 252" cutting surface
- Max cutting thickness:
  - 3/8 aluminum
  - 5/8 stainless steel
  - 3/4 HR mild steel

### Flame Cutting

Included in our burning capabilities is our Multihead Oxy-Fuel Cutting System

#### Machine Specs:

- 10' x 40' cutting parameters
- 5 cutting torches for multiple part production
- CNC controlled
- Track and pattern torch capabilities

# Cutting through the Envelope.

Constantly updating our equipment and software, we're on the tip of the sword when it comes to plate processing. Our processing equipment and staff experience go hand in hand. If you need shearing, bending, flame cutting, punching, drilling, rolling, sawing, leveling structural load outs, or a combination of any of these, we're ready with the manpower, inventory and equipment to get the job done right.

Actual cut piece







## Delivering on Expectations.



Our 30,000 square foot structural warehouse stores hundreds of different sizes of angle, pipe, I-beam, tubing, flat bar, round bar, square bar, channel, expanded metal and more.

The facility includes three drive-through bays where one of several crews can load your structural items quickly and efficiently.

### Structural Roll

Can roll Angle, Pipe, Tubing, Channel, Flat bar and Beam.

Pipe: 4" max.

I-beam: 8" max.

Channel: 8" max.

Angle: 4-1/2 x 4-1/2

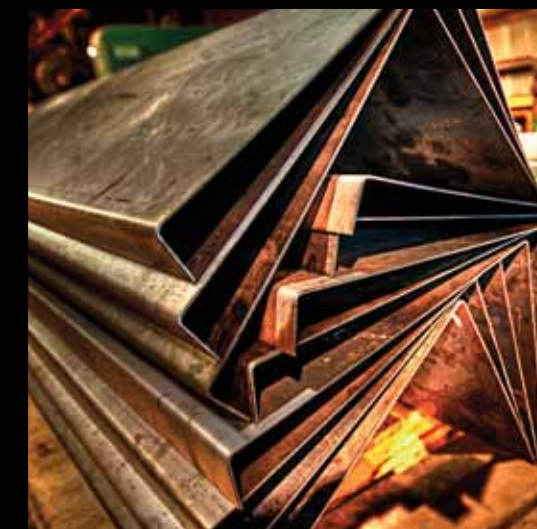
Flat bar: 1 x 8





## A Commitment to Service.

Willbanks Metals is known in the steel industry of having some of the most experienced staff giving you the customers the best service possible. With an incredible range of services, we provide what you need, when you need it. Making us the perfect choice for your one stop shop.





## Assembling the Right Tools.

Some of the products we've made include squared sheets and plates, channels, gussets, hat and J sections, purlins, motor bases, column and building parts, beams, nose plates, tees, fenders, cross members, frame channels, stair stringers and pans, cabinets, plating vats, hoppers, reducers, cylinders, pipe collars and saddles, ribbed sides, base plates, light poles, donuts, flange rings, tailboards, auto lift legs and tracks, tank shells and rail car sides/roofs/parts of all types.







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